Popular pad fitting types:

- Screw Pad Fitting (S.P.F.)
- Push Box Fitting (P.B.F.)
- Slide-On Prong Fitting (S.O.F.)

Pad sizes (mm)

<table>
<thead>
<tr>
<th></th>
<th>Small</th>
<th>Regular</th>
<th>Large</th>
</tr>
</thead>
<tbody>
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</tr>
<tr>
<td></td>
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</table>

Pad Materials

- **SILICONE**
  - All Plastic or Metal Cores

- **ACETATE**
  - All Plastic or Metal Cores

- **PVC**
  - All Plastic or Metal Cores

- **TITANIUM**
  - All Metal

Regular pad shapes

- **Tear Shape** Symmetrical Fitting
- **Oval Shape** Symmetrical Fitting
- **D Shape** Right & Left Fitting

Alternative pad shapes

- **Rectangle Shape** Symmetrical Fitting
- **Round Shape** Symmetrical Fitting
- **Spade Shape** Symmetrical Fitting

Other pad fittings

- **Strap Pad**
- **Bifurcated Pad**
- **Saddle Bridge**

Slide-on variations

- **Rectangle**
- **Button**
- **Cavity**
- **Single Pin**

Pad Centres

- **Metal Centres**
- **Plastic Centres**
Horizontal Pad Adjustment

- Change the pad thickness - thicker or thinner ±4mm achievable.
- Or even odd thicknesses for L&R asymmetrical noses.
- Change the pad size - increase or decrease the bearing area. Wider or narrower pad bearing surface.
- Change the pad shape (specials) - Spade pads - Round button pads

Vertical Pad Adjustment

- Vertically adjustable sliding pads for changing the vertical fitting position - especially useful for bifocal or varifocal users

AirTec Cushion Pads in Silicone

- Thin elastic body made of anti-allergic silicone, featuring air chamber and corresponding valve.

NB: Illustrations not to scale - check quoted actual measurements.
**Specialist Hypoallergenic Pads**

- New medical ethylene based plastics material. Excellent skin compatibility.
- One piece moulded with new flexible plastic.
- Gimbal mechanism replacing fixed metal core.
- Excellent internal movement for comfortable wearing.

### Gimbal Pads

- 12 x 7mm
  - NP352

- 15 x 8mm
  - NP353

- 17 x 8mm
  - NP354

### Allergy free ceramic pads (D shape)

- 16 x 8mm
  - NP473

### Allergy free titanium

- Oval
  - 12 x 8mm
    - NP021 SPF Silver
    - NP025 PBF Silver
  - 9mm
    - NP022 SPF Silver
    - NP026 PBF Silver

- Round
  - 12 x 8mm
    - NP020 SPF Silver
    - NP024 PBF Silver
  - 9mm
    - NP023 SPF Silver
    - NP027 PBF Silver

### ACCESSORY PACK PT7

- 1 pair each SPF & PBF Oval & button round
- 8 pairs

- Single pair
  - SPF fitting only.

- Silver Single pair
- Gold Single pair

---

Norville Autoflow: 01452 510308  Email: autoflow@norville.co.uk or order online: www.norville.co.uk
Perfect Fitting Frames

- **Acetate - D shape Metal centre**
  - 17mm Screw fit. 5 prs. NP001
  - 18mm Screw fit. 5 prs. NP002

- **Silicon - D shape Metal centre**
  - 17mm Screw fit. 5 prs. NP003
  - 19mm Screw fit. 5 prs. NP004

- **Silicon - D shape Plastic centre**
  - 18mm Screw fit. 5 pairs. NP005
  - 18mm Push fit. 5 pairs. NP006

- **Silicon N - D shape Plastic centre**
  - 17mm Screw fit. 5 pairs. NP009
  - 17mm Push fit. 5 pairs. NP010

- **Silicon - Symmetrical Plastic centre**
  - 11mm Screw fit. 5 pairs. NP018
  - 11mm Push fit. 5 pairs. NP019

- **Silicon - Symmetrical Plastic centre**
  - 13mm Screw fit. 5 pairs. NP016
  - 13mm Push fit. 5 pairs. NP017

- **Silicon - Symmetrical Plastic centre**
  - 15mm Screw fit. 5 pairs. NP028
  - 15mm Push fit. 5 pairs. NP029

- **Silicon - Symmetrical Plastic centre**
  - 17mm Screw fit. 5 pairs. NP030
  - 17mm Push fit. 5 pairs. NP031

- **Flexible PVC - D shape Plastic centre**
  - 15mm Screw fit. 5 pairs. NP032
  - 15mm Push fit. 5 pairs. NP035

- **Flexible PVC - D shape Plastic centre**
  - 17mm Screw fit. 5 pairs. NP033
  - 17mm Push fit. 5 pairs. NP036

- **Flexible PVC - D shape Plastic centre**
  - 19mm Screw fit. 5 pairs. NP034
  - 19mm Push fit. 5 pairs. NP037

- **Flexible PVC - Oval Plastic centre**
  - 13mm Screw fit. 5 pairs NP038
  - 13mm Push fit. 5 pairs NP039
  - 13mm Button fit. 5 pairs NP042

- **Slide-on Arm Cover Pads Plastic centre**
  - 9mm Screw fit. 5 pairs. NP043

- **Super Slim - Symmetrical Plastic centre**
  - 12mm Screw fit. 5 pairs. NP044
  - 12mm Push fit. 5 pairs. NP045

- **Super Slim - Oval Plastic centre**
  - 13mm Screw fit. 5 pairs. NP046
  - 13mm Push fit. 5 pairs. NP047

- **Super Slim - Rectangle Plastic centre**
  - 14mm Screw fit. 5 pairs. NP048
  - 14mm Push fit. 5 pairs. NP049

- **Silicon - Round Plastic centre**
  - 9mm Screw fit. 5 pairs. NP011
  - 9mm Push fit. 5 pairs. NP012

- **Flexible PVC - Round Plastic centre**
  - 9mm Screw fit. 5 pairs. NP040
  - 9mm Push fit. 5 pairs. NP041

- **Acetate Spade Screw fit only.**
  - 15 x 8mm. NP650 Gold.
  - 15 x 8mm. NP651 Silver.

- **PVC Saddle Flexibridge - Small Metal centre**
  - 30mm Screw fit. Pack of 3. SB01S

- **PVC Saddle Flexibridge - Large Metal centre**
  - 36mm Screw fit. Pack of 3. SB02S

- **Silicon Saddle Flexibridge - Small Plastic centre**
  - 23mm Screw fit. Pack of 3. SB03S
  - 23mm Push fit. Pack of 3. SB03P

- **Silicon Saddle Flexibridge - Large Plastic centre**
  - 30mm Screw fit. Pack of 3. SB04S
  - 30mm Push fit. Pack of 3. SB04P

- **Adjustable Silicon Bridge**
  - Screw fit. Gold. Pack of 3. AB01

- **Replacement Saddle Bridge - Sports style**
  - Metal insert, rubberised. Highly flexible. Screw fit, 6mm between holes. Pack of 3. PB001

- **Pad Set**
  - Push on TSP-P
  - Screw on TSP-S
  - 10 pairs each of 5 pad types. Unique pressure locking lid to avoid spills. Diameter 110mm

Norville Autoflow: 01452 510308  Email: autoflow@norville.co.uk or order online: www.norville.co.uk
Bridge Adjustments

Plastic Frames

- Stick-on silicone bridge pads

- Stick-on Foam pads

- Drill and Push Fit

Conversion to metal pad arms (plastic frames)

- Screw on, stick on, and heat insert

Useful Tools

Pad arms - plier in to raise frame - plier out to lower frame ±3mm DBR achievable.

Use Bend snipe plier Ref: PP101 for pad removal.

and long nose plier Ref: 2032 for pad placement.
Perfect Fitting Frames

Acetate Frames Sides Adjustment (shorten)

Todays’ lack of pinned sides rather obsoletes the traditional practice of cut and re-pin. Modern frames are even more complex by the popularity of flexi-sides. Shorten sides in the advent that the frame supplier only has one length available (everyone seems to have forgotten those days when we stocked extra side lengths, short 95mm and extra long 115mm for each and every frame we sold!). Perfect fitting spectacle frames is the challenge. Just cutting and re-shaping tip ends will often result in exposed metal due to the long run of their metal inner cores. Reducing the tip end thickness allows the slip over of a complete side cover, whose closed end design deals with the exposed metal core issue. Not ideal, but in some circumstances the best solution. And at least the Px isn’t walking around with a protruding metal spike liable to stab themselves! However, where the side design is too thick we cut and plug.

Acetate Frames Sides Adjustment (lengthen) - limited options

- Straighten out and re-bend with shorter drop length (normally 35mm).
- Fit Silicone Curl (see page 8).
- Straighten out and convert to straight side use an Earlock (see page 9).

Metal Frames Side Adjustments

Shorten

Straighten, pull off side tip, cut metal and re-tip with shorter (60/65mm) tips. Re-bend.

Lengthen 10mm

Straighten, pull off side tip, re-tip with long 80mm tips (+10mm). Re-bend.

Lengthen more than +10mm

Straighten, pull off side tip, cut taper, solder extension, file, re-tip with extra long 130mm side tips (dark colours). Re-bend.

Add extra side comfort

Adhesive temple pads comfort patch (metals & plastics) 3 pairs

Cut & Plug (Spec-Care)

Spec-Care system ‘extends’ the acetate, sealing off the inner metal core with an acetate plug

The Temple Tamer

Stop burning your fingers when adjusting the curve of an ear piece! Let The Temple Tamer take the heat and do the work. Comes in a pack of two, one yellow and one white

To shorten, use metal cutting plier

Ref: PP104

Norville Autoflow: 01452 510308  Email: autoflow@norville.co.uk or order online: www.norville.co.uk
### Temple Tips / Curl Ends

**Silicone Temple Tip**

**Regular tip replacements - Plastic**

<table>
<thead>
<tr>
<th>CORE SIZE</th>
<th>COLOUR</th>
<th>LENGTH</th>
<th>REF</th>
<th>TIP SHAPE</th>
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<tbody>
<tr>
<td>1.2mm</td>
<td>Crystal</td>
<td>65mm</td>
<td>AT1</td>
<td>Oval</td>
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<td>65mm</td>
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<tr>
<td>1.2mm</td>
<td>Brown</td>
<td>65mm</td>
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**Ultra Thin**

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<tbody>
<tr>
<td>1.2mm</td>
<td>Black</td>
<td>65–70mm</td>
<td>UT1</td>
<td>Oval</td>
</tr>
<tr>
<td>1.2mm</td>
<td>Brown</td>
<td>65–70mm</td>
<td>UT2</td>
<td>3 pairs</td>
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<tr>
<td>1.2mm</td>
<td>Clear</td>
<td>65–70mm</td>
<td>UT3</td>
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<td>1.2mm</td>
<td>Tortoise</td>
<td>65–70mm</td>
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**Non-slip Silicone**

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<tr>
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<tr>
<td>1.2mm</td>
<td>Brown</td>
<td>65mm</td>
<td>ST2</td>
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**Temple Tip Extenders**

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<td>65mm (=70mm)</td>
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<td>70mm (=75mm)</td>
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<td>Spade</td>
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<td>1.4mm</td>
<td>Black/Brown/Tortoise</td>
<td>75mm (=80mm)</td>
<td>19/303</td>
<td>Spade</td>
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<tr>
<td>1.4mm</td>
<td>Black/Brown/Tortoise</td>
<td>80mm (=85mm)</td>
<td>19/314</td>
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<td>Black/Brown/Tortoise</td>
<td>65mm (=70mm)</td>
<td>19/304</td>
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<td>Black/Brown/Tortoise</td>
<td>70mm (=75mm)</td>
<td>19/305</td>
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<td>75mm (=80mm)</td>
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<td>Black/Brown/Tortoise</td>
<td>80mm (=85mm)</td>
<td>19/316</td>
<td>Spade</td>
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</table>

**Replacement for acetate tips - non-slip silicone**

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<th>REF</th>
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<td>ST1</td>
<td>Spade</td>
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<td>Brown</td>
<td>65mm</td>
<td>ST2</td>
<td>Spade</td>
</tr>
<tr>
<td>1.2mm</td>
<td>Black</td>
<td>70mm</td>
<td>ST3</td>
<td>Oval</td>
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</table>

**Silicone Curl Ends**

**Adult:**

- Black - Ref: CE01
- Brown - Ref: CE02
- Beige - Ref: CE03
- Red - Ref: CE04
- Blue - Ref: CE05
- Grey - Ref: CE06

**Kids:**

- Black - Ref: CE07
- Blue - Ref: CE08
- Brown - Ref: CE09
- Grey - Ref: CE10
- Red - Ref: CE11

Use the unique temple bending plier Ref: 2004F for easy re-bends. That little tightening of the bend measurement avoids Px Frame slip.

**ACCESSORY PACK ST2**

- 10 x short tips (crystal, black & brown)
- 2.1mm x 60mm and 2.5mm x 60mm
- 60 pieces

**ACCESSORY PACK ST3**

- 10 x long tips (crystal, black & brown)
- 1.6mm x 80mm and 2.0mm x 80mm
- 30 pairs

**ACCESSORY PACK MPA**

- 10 x extra long (black & brown)
- 1.4mm x 130mm
- 10 pairs

**ACCESSORY PACK CE**

- Adults or Kids.
- Per colour.
- 3 pairs

---

Norville Autoflow: 01452 510308  Email: autoflow@norville.co.uk or order online: www.norville.co.uk
Temple Covers

**Slim fit temple covers**

- Heat shrink tube: Black, Blue, Yellow, Red, White, Clear
- Grip temple sleeve: Closed tip end
- Head width adjustment rings: Restore a firm head width fit. Simple - Quick - Effective
  - For worn, loose fitting frames, metal or acetate, use to restore a narrower head width.

**Slip Locks (Ear locks)**

Ideal to stop any frame from slipping away from the ears, especially heavier specs or for active head movers i.e. sports specs and all those straight sides.

- ACCESSORY PACK ST6: 17mm, 26mm & 35mm 2 pairs of each black & brown 6 pairs
- ACCESSORY PACK ST: 70mm length, 2mm core. Brown Pack of 10 pairs
- ACCESSORY PACK SFTC: 75mm x 3.0mm (crystal) Per pair
- ACCESSORY PACK ST8: 1.2m length pack per colour Set of all colours
- ACCESSORY PACK HWA: 2.0mm Rubber buffer rings, clear 30 pieces / 20 pieces
Frame Screws, Nuts & Bolts

All screws, nuts, washers and bushes are supplied in packs of 100

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**Pad Screws**

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**Temple / Glazing / Pad Screws**

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**Temple / Glazing Screws**

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**Rimless Glazing Screws**

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**Nuts & Washers**

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Norville Autoflow: 01452 510308  Email: autoflow@norville.co.uk or order online: www.norville.co.uk
Perfect Fitting Frames

All screws, nuts, washers and bushes are supplied in packs of 100

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**Bumper Box**
The Bumper Box contains a useful selection of frame accessories, including silicon and acetate tips, flexibridges, hinge rings, silicon and acetate nose pads and assorted screws. Ref: BBXS.

**Rimless Hole Gauge**
Gauge for quick and accurate measuring of the holes for rimless glazing. Features 20 diameters from 0.6 mm up to 2.2 mm. Accuracy of 0.01 mm. Precision tool with 10 stainless steel gauge pins. An absolute must for every workshop processing rimless. Ref: WE/261

**500 Screw Set** (Diameter 90mm)
Select as required from pages 11-12 of this catalogue, or we will provide a selection of the most popular. (50 each of 10 types). Ref: TSS

**3 x Screw Sets**
1,500 screws (50 each of 30 types).

**Pin Point Oiler**
Pin point, one drop at a time oiler. Great for spring or standard hinges. Ref: PPO

**Empty Screw Set Boxes**
Ref: SSB 90mm Diameter.
Ref: LSB 110mm Diameter.
IMPORTANT ADDENDUM

At the time of going to print, we are working with our perfect fitting frames partners Spec-Care, to advance the 3D printing of frame parts. This will enable customised bridges and side tips at economical pricing.
A step nearer the achievement of perfect fitting spectacles